Material & Coating Thickness Gauges



The CMX has all features of the MX & MMX gauges with a ton of advanced features. Measure material and coating thickness simultaneously, while still detecting pits & flaws in a single mode (PECT). Auto probe zero, auto probe recognition, auto temperature compensation are also included. Selectable Large Digits and B-Scan display options, up to 64 custom user definable setups, selectable transducer table for precision linearity, and material and coating calibration options are also available.

Our standard thru paint mode is is still included and ongoing. Switch between modes, according the transducer recognized or manually selected. 5 position 10dB gain switch allows the user to adjust to certain material types and be successful with common but difficult application scenarios. This gauge is really loaded with a ton of features and added benefits. It's all very nicely packaged in a very small portable aluminum extrusion for extra durability. Our DakView Java based PC software is also included, making the kit more than complete.

ELECTRONIC PLATFORM (What's inside the box):

- Powered by a 100MHz DSP platform using FPGA technology.
- Two Channels Dual pulsers and receivers.
- Up to 140Hz pulse repetition rate.
- Display update rate of 25 times per second.
- Adjustable gain settings vlow, low, med, hi, vhi.
- Automatic gain control (AGC).
- Time corrected gain (TCG).
- Massive data storage (32 Megabit of non-volatile RAM).

FEATURES:

Measurement modes: Pulse-Echo, Pulse-Echo w/Coating, Pulse-Echo w/Temperature Compensation, Echo-Echo, Echo-Echo verify, & Coating Only.

- Automatic: probe zero, probe recognition, and temperature compensation.
- Stores up to 64 custom setups for specific applications.
- High Speed Scan of up to 50 readings per second.
- Audible/visual alarm with hi and lo limit settings.
- Built-in differential mode for QC inspections.
- Time based B-Scan feature for cross section material scans.
- Data storage formats: Alpha numeric grid and sequential w/auto identifier.
- Windows PC software included.

SPECIFICATIONS

PHYSICAL

Weight: 13.5 ounces (with batteries). Size: 2.5 W x 6.5 H x 1.24 D inches (63.5 W x 165 H x 31.5 D mm). Operating Temperature: -14° to 140°F (-10° to 60°C). Keyboard: Membrane switch with twelve tactile keys. Case: Extruded aluminum body with nickel-plated aluminum end caps (gasket sealed). Data Output: Bi-directional RS232 serial port. Windows® PC interface software. Display: 1/8 in. VGA grayscale display (240 x 160 pixels). Viewable area 2.4 x 1.8 in. (62 x 45.7mm). EL backlit (on/off/auto).

ULTRASONIC SPECIFICATIONS

Measurement Modes: Coating Off: Pulse-Echo (P-E) Coating On: Pulse-Echo Coating (PECT)

MEASURING

Range: Pulse-Echo Mode (P-E): (Pit&Flaw Detection) measures from 0.025 19.999 inches (0.63 to 500 millimeters). Pulse-Echo Coating Mode (PECT): (Material, Coating, Pit & Flaw Detection): Material: 0.025 to 19.999 inches (0.63 to 500 millimeters). Coating: 0.001 to 0.100 inches (0.01 to 2.54 millimeters). Pulse-Echo Temp Comp Mode (PETP): (Pit&Flaw Detection) Auto temperature compensation – measures from 0.025 19.999 inches (0.63 to 500 millimeters). Echo-Echo Mode (E-E): Thru Paint & Coatings) measures from 0.100 to 4.0 inches (2.54 to 102 millimeters). Range will vary +/depending on the coating. Echo-Echo Mode (E-EV): Thru Paint & Coatings) measures from 0.050 to 1.0 inches (1.27 to 25.4 millimeters). Will vary based on coating. Coating Only Mode (CT): (Coating Thickness) Measures from 0.0005 to 0.100 inches (0.0127 to 2.54 millimeters). Range will vary +/- depending on the coating. Resolution: +/- .001 inches (0.01 mm) Velocity Range: .0492 to .5510 in./ms 1250 to 13995 meters/sec Calibration: Single and Two point calibration

DATA LOGGER (INTERNAL)

Log Formats: Grid (alphanumeric) Sequential (auto identifier) Cell Contents: Graphics On: 16.000 readings, B-Scan image & gauge settings for every reading. Graphics Off: 210,000 readings (coating, material, min & max) OBSTRUCT to indicate inaccessible locations. Memory: 32 megabit non-volitile ram.

TRANSDUCER

Transducer Types: Dual Element (1 to 10 MHz). Locking quick disconnect "00" LEMO connectors. Standard 4 foot cable. Custom transducers and cable lengths available for special applications. Features: 64 custom user-definable setups. Factory setups can also be edited by the user. Gates: Single gate in pulse-echo mode, or single gate with holdoff in echo-echo mode. Adjustable threshold. Temp Comp: Pulse-Echo option for material & coating, or selection of Selectable Transducers: Selectable (PETP) basic material types. transducer types with built-in dual Thru-Paint: Echo-Echo (E-E) Units: English & Metric path error correction for improved Thru-Paint Verify: Echo-Echo linearity. Verify (E-EV) DISPLAY Alarm Mode: Set hi and lo Coating Only: Coating (CT) **Display Views: Large Digits Standard** tolerances with audible beeper and Pulser: Dual square wave thickness view. Digit Height: 0.700 in (17.78 visual LEDs. pulsers. Fast-Scan Mode: Takes 32 mm). Receiver: Dual receivers -B-Scan - Time based cross section view. readings per second and displays manual or AGC gain control Display speed of 15 secs per screen. the minimum reading found when Scan Bar 6 readings per second. Viewable in the transducer is removed. with 110dB range (limited). Timing: 25 MHz TCXO with B-Scan and Large Digit views. Flaw Mode: Basic Prove-up flaw single shot 100 MHz 8 bit ultra Repeatability Bar Graph Bar graph indicates detection option using single low power digitizer. stability of reading. element angle beam transducers. Feature Status Bar – Indicates features **POWER SOURCE** currently active. **CERTIFICATION** Three 1.5V alkaline or 1.2V Factory calibration: traceable to NiCad AA cells. national standards. Typically operates for 150 hours on alkaline and 100 hours on NiCad (charger not included.) Auto power off if idle 5 min. Battery status icon.